

Date: Thursday, 6/19/2008 7:53:00 AM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	STUD
Job Number :	39942		
Estimate Number :	10625		
P.O. Number :		Part Number :	D3284005
This Issue :	6/19/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3284 REV. A
First Issue :	/ /	Project Number :	N/A
Previous Run :	34444	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :		Due Date :	6/20/2008
Comment :	Est: B 04.10.21 Added Step 4 KJ/JLM		

Qty: 6 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6597 to Northern Aero Industries

Order P/N: B80704-1

Manufacture per B80704 Rev. A

Certificate of Conformity is required

C 08/06/19 (6)

2.0	B807041	stud
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
 STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

P 8/5/20 (6)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Visually inspect parts for thread damage, fit and cad plating

S 04/06/00 (6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST81

AS 08/06/23 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 39942

Part Number: D3284005

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



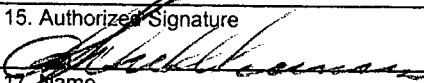
08/06/24 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-23

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO19510-1	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00006597	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	3/4 STUD	B80704-1	BELL 205A-1 205B 204B	6	BATCH # 07-2904	Manufactured	
2	STUD	B80705-1	UH-1H BELL 205A-1 205B 204B UH-1H	6	BATCH # 07-2902	Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.				<div style="border: 1px solid black; padding: 5px;"> 19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571. </div>			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 19 June 2008		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							